

- Linear magnetic sensor, with direct reading of the absolute position
- Resolutions up to 1  $\mu\text{m}$
- Contactless reading through positioning sensor based on magneto resistance, with AMR effect (Magnetic Anisotropy)
- Warning indication through LED
- Extremely easy and fast mounting of the entire measuring system, with wide alignment tolerances
- Possibility to fix the magnetic sensor with M4 screws or with through M3 screws
- Small size, to allow installation in narrow spaces
- Axial or radial robust sealed cable output



AMS2 Aluminium Housing



AMS2 Zinc Die-Casting Housing

### Mechanical Data

Material Housing	Aluminium Zinc Die-Casting
Weight	80 g
Measuring Length	< 30.000 mm
Warning indication through LED	LED glow: operational LED does not glow: check distance
Traversing Speed	< 300 m/min < 90 m/min -> with a 1 $\mu\text{m}$ resolution
Operating Temperature	0 °C to +50°C
Storage Temperature	-20°C to +70°C
Relative Humidity	100%
Vibration Resistance (EN 60068-2-6)	200 m/s <sup>2</sup> [55 to 2.000 Hz]
IP-Rating (EN60529)	IP67

### Electrical Data

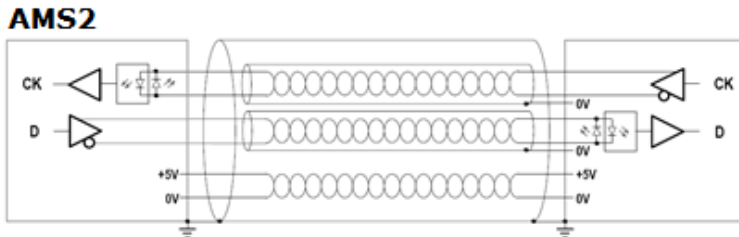
Pole Pitch	2 + 2 mm
Signal Period	2 mm
Resolution Absolute 1 Vpp	500; 100; 50; 10; 5; 1 $\mu\text{m}$ < 1 $\mu\text{m}$ (depending on CNC division factor)
Incremental Signal	sine wave 1 Vpp (A and B output signals, with phase displacement of 90°)
Accuracy	$\pm 15 \mu\text{m}$
Repeatability	$\pm 1$ increment
Interface	SSI BiSS
Supply Power	5 to 28 VDC $\pm 5 \%$
Consumption Power	150 mA (with R = 120 $\Omega$ )

# Datasheet

## Serial Output

- Shielded twisted pair for analog signals (SIN, COS)
- The cable is suitable for continuous movement
- 6-wire shielded cable,  $\varnothing=7$  mm, PVC external sheath, with low friction coefficient, oil-resistant
- Conductors section:
  - supply: 0,25 mm<sup>2</sup>
  - signals: 0,25 mm<sup>2</sup>
- **The cable's bending radius should not be lower than 70 mm**

The following output signals are available  
Complying to DIN 47100



Signals	Color
V+	brown
V-	white
CK	green
$\overline{CK}$	yellow
D	pink
$\overline{D}$	grey
SCH	shield

Avoid locating the cable next to any device that may cause electromagnetic interferences (motors, solenoid valves, inverters). If interferences are detected, act directly on the source of disturb using EMC filters.

If cable extensions are needed, it is necessary to use shielded cables with a section of at least 0,5 mm<sup>2</sup> for power supply and 0,25 mm<sup>2</sup> for signals.

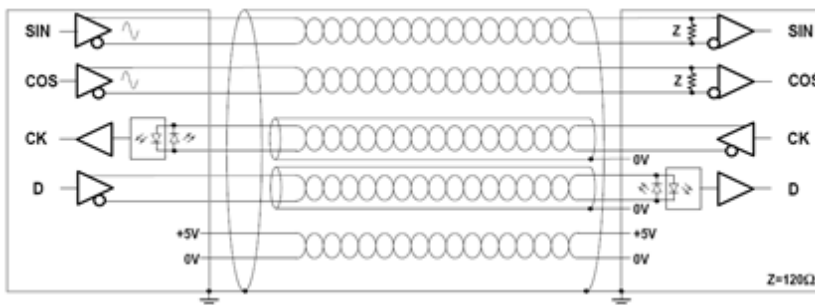
The cable capacity should be:  $C \leq 90 - 100$  pF/m.

## Analog + Serial Output

- Shielded twisted pair for analog signals (SIN, COS)
- The cable is suitable for continuous movement
- 10-wire shielded cable  $\varnothing = 6,2$  mm, Pur external sheath
- Conductor Section
  - supply 0,29 mm<sup>2</sup>
  - signal 0,10 mm<sup>2</sup>
- **The cable's bending radius should not be lower than 90 mm.**

The following output signals are available

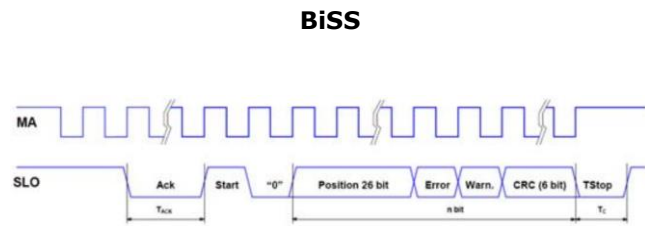
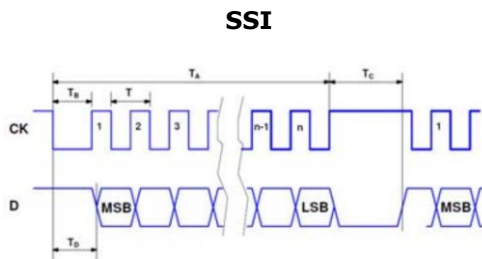
### AMS2



Signal	Color
V+	red
V-	blue
A	green
$\overline{A}$	orange
B	white
$\overline{B}$	light-blue
CK	brown
$\overline{CK}$	yellow
D	pink
$\overline{D}$	grey
SCH	shield

# Datasheet

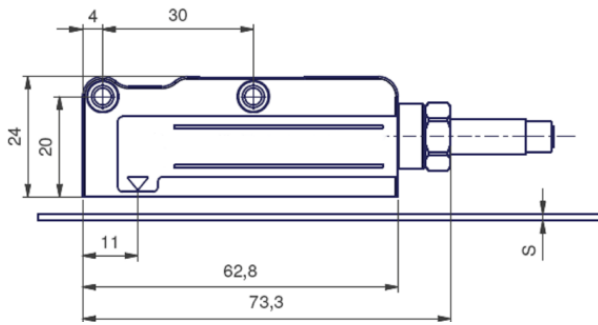
## Output Signals



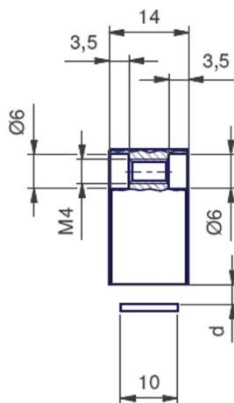
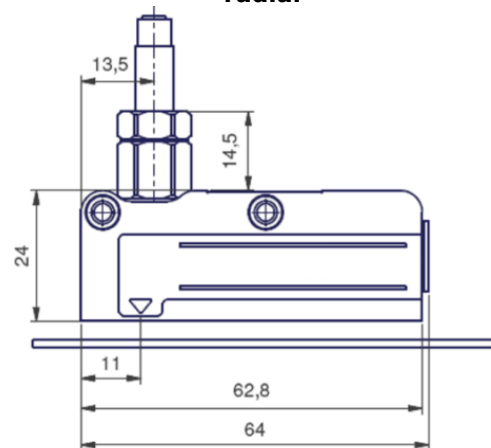
Interface	SSI binary-gray	Interface	BiSS C unidirectional
<b>n</b>	Position bit	<b>Parity</b>	no
<b>Signals level</b>	EIA RS 485	<b>Signal level</b>	EIA RS 485
<b>Cable Length [m]</b>	≤3    ≤20    ≤50	<b>Cable Length [m]</b>	≤2    ≤20    ≤50
<b>Clock frequency [MHz]</b>	1,2    0,4    0,2	<b>Clock frequency [MHz]</b>	2    1    0,4
<b>T</b>	0,833 ÷ 10 μs	<b>n</b>	26+2+6 Bit
<b>T<sub>c</sub></b>	12 - 45 μs	<b>T<sub>c</sub></b>	12 ÷ 45 μs
<b>T<sub>A</sub></b>	Clock sequence		
<b>T<sub>B</sub></b>	> 0,4 μs		
<b>T<sub>C</sub></b>	12 ÷ 65 μs		
<b>T<sub>D</sub></b>	0,6 ÷ 7,2 μs		

## Dimensions

axial



radial



	MBA2	MBA2 + DB01
<b>s</b> -> thickness	1,5 mm	1,7 mm
<b>d</b> -> distance between magnetic tape and sensor	0,3 - 1 mm	max. 0,8 mm

# Datasheet

## Ordering Example

**Type** AMS2 - 1 - A - 528 - S0 - V - M02/S - SC

### Pole Pitch

**2** = 2+2

### Resolution [ $\mu\text{m}$ ]

500; 100; 50; 10; 5; **1**

### Cable Output

**A** = axial

**R** = radial

### Power Supply

**528** = 5-28 V

### Output Signals

**S0** = SSI programmable\*

**S1** = SSI binary

**S2** = SSI binary + even parity

**S3** = SSI binary + uneven parity

**S4** = SSI binary + Error

**S5** = SSI binary + even parity + Error

**S6** = SSI binary + uneven parity + Error

**S7** = SSI gray

**B1** = BiSS binary

### Incremental Signal

**V** = +1 Vpp

No Code = no incremental signal

### Cable Length/ Type

**Mnn** = Length in m

**M02** = 2 m (Standard)

**M50** = 50 m

**R** = 6- wires (only serial)

**S** = 10- wires (serial+ analog)

### Connector

**SC** = without connector

**Cnn** = progressive

\*Programmer sold separately